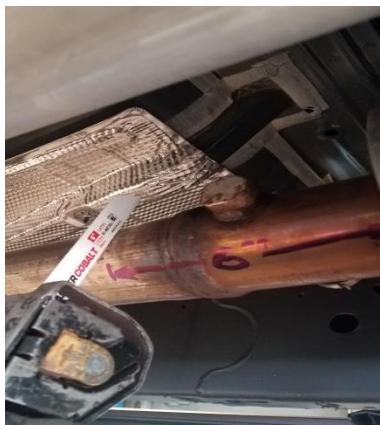


## GM1500191453/ GM150019MD53 Installation Instructions

Tools Needed: Sawzall, 15M Socket with Impact Gun

Begin by cutting 6" before front side of muffler. (See Photo 1). After 1<sup>st</sup> cut, mark 1" from weld on backside of muffler and make 2<sup>nd</sup> cut. (See Photo 2) Remove old muffler. Take Mufflex exhaust and coat inside of the inlet and outlet of pipe with Silicone sealant. Slide on inlet side 1<sup>st</sup>. GM1500191453 inlet side is the short exhaust pipe before muffler. GM150019MD53 is designed to work in either direction. Once exhaust has been slid on, rotate kit to line up to stock exhaust pipe and tailpipe. Slide on provided 2.75" Accu-seal Clamps. Check Alignment. (Clamps must be on edge of pipe.) Tighten clamps.



(Photo 1)



(Photo 2)



(Delete Alignment)



(Muffled Kit Alignment)